

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
 Product name : FluoroFusion 407C

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Refrigerant

#### 1.3. Details of the supplier of the safety data sheet

FluoroFusion Specialty Chemicals  
 3950 Powhatan Road  
 Clayton, NC 27520  
 Phone: 919-827-4135  
 Fax: 717-249-9043  
 www.FluoroFusion.com  
 Email: info@fluorofusion.com

#### 1.4. Emergency telephone number

Emergency number : Contact Chemtrec at 800.424.9300 (24 hours)

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### GHS-US classification

Gases under pressure H280 Contains gas under pressure; may explode if heated  
 Liquefied gas

#### 2.2. Label elements

##### GHS-US labeling

Hazard pictograms (GHS-US) :



GHS04

Signal word (GHS-US) : Warning  
 Hazard statements (GHS-US) : H280 - Contains gas under pressure; may explode if heated  
 Precautionary statements (GHS-US) : P410+P403 - Protect from sunlight. Store in a well-ventilated place

#### 2.3. Other hazards

Non-flammable material. Overexposure may cause dizziness and loss of concentration. At higher levels, CNS depression and cardiac arrhythmia may result from exposure. Vapors displace air and can cause asphyxiation in confined spaces. At higher temperatures, (>250°C), decomposition products may include hydrofluoric acid (HF) and carbonyl halides such as phosgene. Rapid evaporation of the liquid may cause frostbite.

#### 2.4. Unknown acute toxicity (GHS-US)

None of the ingredients are of unknown toxicity.

### SECTION 3: Composition/information on ingredients

#### 3.1. Substance

Not applicable – this product is a mixture.

#### 3.2. Mixture

Name	Product identifier	%	Classification (GHS-US)
1,1,1,2-Tetrafluoroethane	(CAS No) 811-97-2	52	Liquefied gas, H280
Ethane, pentafluoro-	(CAS No) 354-33-6	25	Liquefied gas, H280
Difluoromethane	(CAS No) 75-10-5	23	Liquefied gas, H280

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

# FluoroFusion 407C

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Allow victim to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.
First-aid measures after eye contact	: Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persist.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention. Notes to physician: Because of the possible disturbances of cardiac rhythm, catecholamine drugs such as epinephrine should be used with special caution and only insituations of emergency life support. Treatment of overexposure should be directed at the control of symptoms and the clinical conditions.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries : Not expected to present a significant hazard under anticipated conditions of normal use.

### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Foam. Dry powder. Carbon dioxide. Water spray. Sand. Use agent that is most appropriate for type of surrounding fire.
Unsuitable extinguishing media	: Do not use a heavy water stream.

### 5.2. Special hazards arising from the substance or mixture

Cylinders are equipped with pressure and temperature relief devices but may still rupture under fire conditions. Decomposition may occur. This substance is not flammable in air at temperatures up to 100°C (212°F) at atmospheric pressure. However, mixtures of this substance with high concentrations of air at elevated pressure and/or temperature can become combustible in the presence of an ignition source.

### 5.3. Advice for firefighters

Firefighting instructions	: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including self-contained breathing apparatus.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.  
Emergency procedures : Ventilate area.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Store away from other materials.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Keep container closed when not in use.  
Incompatible products : Strong bases. Strong acids.

# FluoroFusion 407C

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Incompatible materials	: Sources of ignition. Direct sunlight.
Storage area	: Store in a well-ventilated place. Protect cylinder and its fittings from physical damage. Cylinders should be stored upright and firmly secured to prevent falling or being knocked over.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Ethane, pentafluoro- (354-33-6)		
WEEL (AIHA)	Workplace Environmental Exposure Level (WEEL) Guide TWA (ppm)	1000 ppm

1,1,1,2-Tetrafluoroethane (811-97-2)		
WEEL (AIHA)	Workplace Environmental Exposure Level (WEEL) Guide TWA (ppm)	1000 ppm

Difluoromethane (75-10-5)		
WEEL (AIHA)	Workplace Environmental Exposure Level (WEEL) Guide TWA (ppm)	1000 ppm

### 8.2. Exposure controls

Personal protective equipment	: Avoid all unnecessary exposure.
Hand protection	: Wear protective gloves.
Eye protection	: Chemical goggles or safety glasses.
Respiratory protection	: Not required under normal conditions. If concentrations exceed exposure limits, use NIOSH approved respirator.
Other information	: Do not eat, drink or smoke during use.
Engineering Controls	: Ensure adequate ventilation, especially in confined areas. Local exhaust should be used when large amounts are released. Mechanical ventilation should be used in low or enclosed places.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Gas
Appearance	: Colorless, liquefied gas.
Color	: Clear, Colorless
Odor	: Slight ethereal
Odor threshold	: No data available
pH	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: -43.9 °C
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapor pressure at 25 °C	: 147.9 psia
Relative vapor density at 25 °C	: No data available
Relative density	: 1.14
Solubility	: No data available
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

# FluoroFusion 407C

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Explosive limits : No data available

### 9.2. Other information

Gas group : Liquefied gas

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Decomposes on heating

### 10.2. Chemical stability

Stable at normal temperatures and storage conditions

### 10.3. Possibility of hazardous reactions

Not established.

### 10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

### 10.5. Incompatible materials

Strong acids. Strong bases.

### 10.6. Hazardous decomposition products

Halogens, halogen acids and possibly carbonyl halides

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

Ethane, pentafluoro- (354-33-6)	
LC50 inhalation rat (mg/l)	2910 g/m <sup>3</sup> (Exposure time: 4 h)

1,1,1,2-Tetrafluoroethane (811-97-2)	
LC50 inhalation rat (mg/l)	1500 g/m <sup>3</sup> (Exposure time: 4 h)

Difluoromethane (75-10-5)	
LC50 inhalation rat (mg/l)	1890 g/m <sup>3</sup> (Exposure time: 4 h)

Skin corrosion/irritation : Not classified  
Serious eye damage/irritation : Not classified  
Respiratory or skin sensitization : Not classified  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified  
Reproductive toxicity : Not classified  
Specific target organ toxicity (single exposure) : Not classified

Specific target organ toxicity (repeated exposure) : Not classified

Aspiration hazard : Not classified

Potential Adverse human health effects and symptoms : Based on available data, the classification criteria are not met.

## SECTION 12: Ecological information

### 12.1. Toxicity

No additional information available

### 12.2. Persistence and degradability

FluoroFusion 407C	
Persistence and degradability	Not established.

Ethane, pentafluoro- (354-33-6)	
Persistence and degradability	Not established.

# FluoroFusion 407C

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

1,1,1,2-Tetrafluoroethane (811-97-2)	
Persistence and degradability	Not established.

Difluoromethane (75-10-5)	
Persistence and degradability	Not established.

### 12.3. Bioaccumulative potential

FluoroFusion 407C	
Bioaccumulative potential	Not established.

Ethane, pentafluoro- (354-33-6)	
Bioaccumulative potential	Not established.

1,1,1,2-Tetrafluoroethane (811-97-2)	
Bioaccumulative potential	Not established.

Difluoromethane (75-10-5)	
Bioaccumulative potential	Not established.

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

Other information : Avoid release to the environment.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste disposal recommendations : Dispose in a safe manner in accordance with local, state and federal regulations. Cylinder can be re-used after re-conditioning. Recover, reclaim by distillation or remove to a permitted waste disposal facility. Comply with applicable federal, state/provincial and local regulations. Empty pressure vessels should be returned to the supplier.

Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

In accordance with DOT

Transport document description : UN3340 Refrigerant gas R 407C, 2.2  
UN-No.(DOT) : 3340  
DOT NA no. : UN3340  
Proper Shipping Name (DOT) : Refrigerant gas R 407C  
Hazard Classes (DOT) : 2.2 - Class 2.2 - Non-flammable compressed gas 49 CFR 173.115  
Hazard labels (DOT) : 2.2 - Non-flammable gas



DOT Special Provisions (49 CFR 172.102) : T50 - When portable tank instruction T50 is referenced in Column (7) of the 172.101 Table, the applicable liquefied compressed gases are authorized to be transported in portable tanks in accordance with the requirements of 173.313 of this subchapter.

DOT Packaging Exceptions (49 CFR 173.xxx) : 306  
DOT Packaging Non Bulk (49 CFR 173.xxx) : 304  
DOT Packaging Bulk (49 CFR 173.xxx) : 314;315  
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 75 kg  
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 150 kg

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

### ADR

No additional information available.

# FluoroFusion 407C

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### Transport by sea

No additional information available

### Air transport

No additional information available

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

<b>FluoroFusion 407C</b>	
SARA Section 311/312 Hazard Classes	Gas under pressure
<b>Ethane, pentafluoro- (354-33-6)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>1,1,1,2-Tetrafluoroethane (811-97-2)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Difluoromethane (75-10-5)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

### 15.2. International regulations

#### CANADA

<b>Ethane, pentafluoro- (354-33-6)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
<b>1,1,1,2-Tetrafluoroethane (811-97-2)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Class A - Compressed Gas
<b>Difluoromethane (75-10-5)</b>	
WHMIS Classification	Class A - Compressed Gas

#### EU-Regulations

<b>Ethane, pentafluoro- (354-33-6)</b>	
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)	
<b>1,1,1,2-Tetrafluoroethane (811-97-2)</b>	
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)	
<b>Difluoromethane (75-10-5)</b>	
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)	

#### Classification according to Regulation (EC) No. 1272/2008 [CLP]

No additional information available

#### Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD]

No additional information available

#### 15.2.2. National regulations

<b>Ethane, pentafluoro- (354-33-6)</b>	
Listed on the AICS (Australian Inventory of Chemical Substances)	
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)	
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory	
Listed on the Japanese ISHL (Industrial Safety and Health Law)	
Listed on NZIoC (New Zealand Inventory of Chemicals)	
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)	
<b>1,1,1,2-Tetrafluoroethane (811-97-2)</b>	

# FluoroFusion 407C

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Listed on the AICS (Australian Inventory of Chemical Substances)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory  
Listed on the Japanese ISHL (Industrial Safety and Health Law)  
Listed on the Korean ECL (Existing Chemicals List)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

### Difluoromethane (75-10-5)

Listed on the AICS (Australian Inventory of Chemical Substances)  
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)  
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory  
Listed on the Japanese ISHL (Industrial Safety and Health Law)  
Listed on NZIoC (New Zealand Inventory of Chemicals)  
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

### 15.3. US State regulations

**⚠ WARNING:** This product can expose you to chloroform, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information, go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov).

### SECTION 16: Other information

Other information : None.

Full text of H-phrases:

H280	Contains gas under pressure; may explode if heated
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SDS US (GHS HazCom 2012)

*The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.*